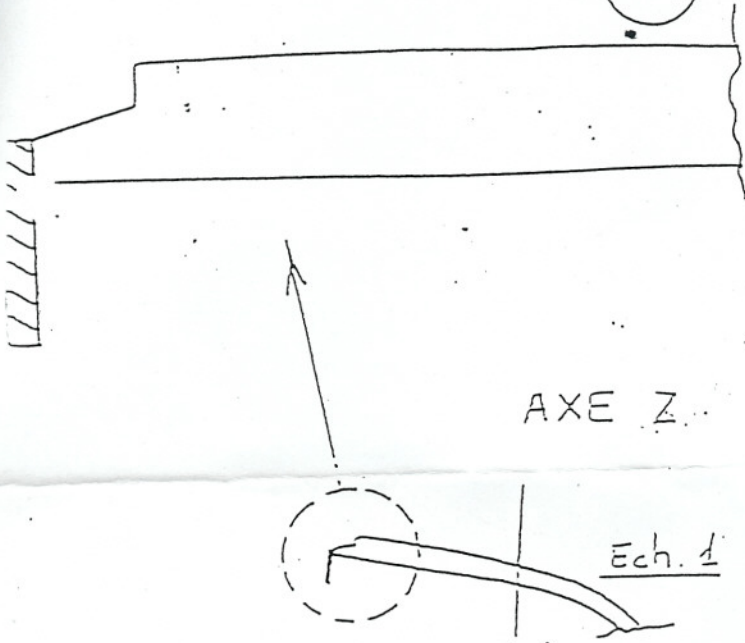


STEP	OPERATION	INDICE	DATE
1	Take the foam tape	A	14/04/98
2	Remove the protection film	B	22/06/98
3	Stick the foam tape according to sketch (2/4) and start from point number 1 to point number 2 (4/4)	C	15/10/98
4	Finish to stick foam tape according sketch (3/4)		
5	After clipping the housing on the zamak structure screw the 3 screws on the clips according sketch (4/4)		

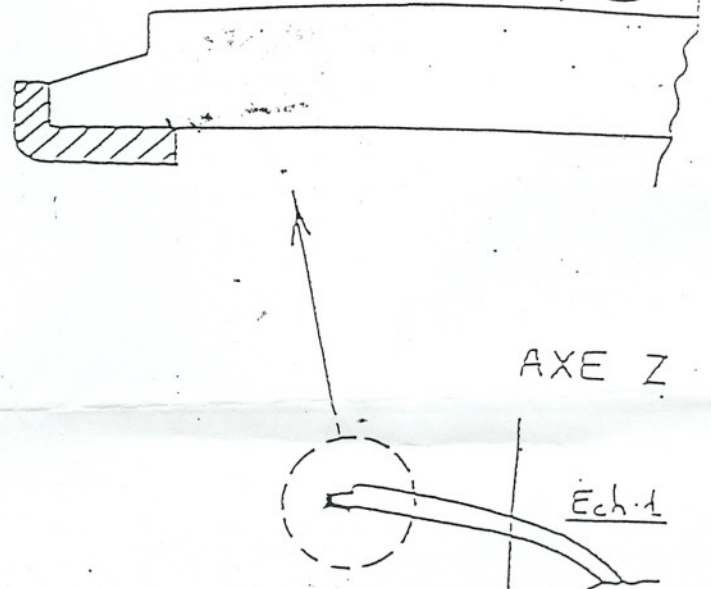
Ech: 5

2/4



Ech: 5

3/4



4/4

